

SOUTH PRODUCTION NOTES

July 6, 2016

3-11 Shift Notes

BASF EMPLOYEES

219 Last Recordable

286 Last Lost time

Title V Notes: Trimer – May need to clean inlet port if suction drops. Keep an eye on the stack.

F1 – back up and running. Sheaves and belts have been ordered in case we have any more issues. We need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.

CTO – is running. Having some issues with the ammonia flow meter – WOW. Kicked out last night. Got a lot of alarms on the screen so not sure what caused it but we did get the failed bypass limit switch valve again.

Leon gave the okay to keep the B31 sump unlocked.

There is an intermittent issues with one of the NOx/CO sensors that keeps tripping out the system – WOW.

#1 MED / AI 5645:

Calciner is back up. Still have a lot of bags on the floor but can restart. Grease the end seals each shift.

#1 RC / AI 5645 next:

Calciner was started so we can start the MED back up.

Keep feed rate at 450 to 500. Watch suction, we are now running #4 calciner.

This product has a lot of Nitric in it, so we need to keep a close eye on the trimer while running #1 and #4 together.

#2 MED line / Styrene:

Continue making batches on 2nd and 3rd shift then we will stop. It was decided to keep running with current vibration issue, keep an eye on the gearbox and discharge end bearings.

We have switched to a new blank configuration per Justin's request.

We need to clean the pallet jack we borrowed from LIB and have Bob Urig inspect.

When we double stack the material put an extra pallet in between so people don't accidentally fork the top of the bags. Green drums are the only drums that can have dry ice put into them.

#2 RC / Styrene:

Continue feeding.

Feed bags in batch order.

#3 MED line / D-1715:

Continue with clean up.

Make sure we are greasing end seals once per shift when running.

#3 RC / D-1715:

Done feeding. Temps are coming down so cleaning can begin. Has been switched over to the F1 due to CTO kick out.

Make sure to seal pouches on labels (we have had a few fall out).

#4 RC / Cu-0226 8x14:

Continue to feed. Watch feed rate and temperatures closely. Refire drums have been repacked and drums are in bldg 16 to be remade.

Keep an eye on the trimmer for yellow stack and suction issues. Watch trimmer inlet due to plugging issues.

#5 RC / Catoxid:

Started back up at end of 2nd shift. Truck due in soon at Dock #3 with more drums. Watch the feed end vacumax hopper to ensure it doesn't overflow (probe has been removed).

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 6-11-16 on dayshift.

#6 RC & Dryer / D-0257:

Kicked out, temps are almost back up. Can be restarted.

We are not switching products. PR2 will do the screening.

A partial bag and 3 drums of material need to be refed – labeled and put on 2nd floor. We also need to refeed 5 drums of Fines (good product went through hole in screen).

Close top of bags with wire tie and place on our dock #3 trailer.

Make sure the material has aged before feeding to the dryer.

West Pfaudler / Cu-0228:

Last batch finished. Clean per cleanout checklist. **Leave bags open to air dry after unload.**

East Pfaudler / D-0257:

Last batch complete in the Pfaudler. We need to rinse down the pfaudler and hopper.

We need to keep the area under the Pfaudler hopper clean.

6 Tank / Cu-0228 solution:

Clean per cleanout checklist.

7 Tank / Cleaning:

Clean per cleanout checklist.

National Dryer / cleaning:

Cleaning completed, Schirmer to soda blast.

PK Blender / Catoxid:

Repairs complete on chute. Bldg and scissor lift need cleaning.

Material has been screened for the north end.

Removed the rubber discharge cloth. Need to talk with operators on how to operate the new chute. Apparently a bunch of them did not know it was modified.

Check bag house DP before starting each batch.

Flow meter is installed but not calibrated yet. DO NOT USE- trying to get it calibrated. DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / :

Needs to be rinsed per Grodecki's emailed instructions. Lid will need to be put on to complete.

Tower 3 / E 474:

Tower has been loaded but we are not starting it yet.

Tower 6 / E 474:

Down and unloaded. Tower has not been loaded. May want to coordinate with IH monitoring.

O2 meter has been repaired.

North Screener / ?:

Holding for engineering. Should be fixed during shutdown.

South Screener / E 474:

Screener has been changed over and the screening of the E474 has began.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / AI 3915:

Stopped due to inconsistent powder flow and the crush strength test machine needing repair – WOW.

#2664 (east) Pill Machine /:

Running.

TK #2 / Zr-0404:

**Done. Blowers have been turned off and kiln is down.
Leave the saggars on - we don't know what product we will be going to next.**

TK #4 / 103 GP screening:

**5 bags of material to be screened.
Keep feeder set at 50 and keep that area cleaned.**

Harrop Kiln / AI-3920:

Continue to run. We will no longer be refeeding the oversized material. Empty the bucket into the labeled oversize drum and it will be rescreened in PR2.

Approx 3 bags ahead of kiln.

We need to stop feeding hot material to the screener by making a large pile on the top of the screener then turning it on after the material has cooled. By overloading the screener we are causing the product to not screen correctly and this putting us out of spec on this material. We must now rescreen a bunch of material we have already made. Please allow cars to come around and cool, and feed the screener only if you are able to keep the screener running.

Building 27 Belt Filter / Cu 6081:

Continue to keep running. Be sure to hand in / fill out SAP sheets.

Jeff has updated the batch sheets and we are okay to run. Jeff will provide training on the new Walk The Line requirements.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

Top 14 are important enough to keep running and staffed, top 6 cannot afford to have additional production interruptions.

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #4 RC/Trimer
- 4) #1 MED/RC/Trimer
- 5) #1 RC North
- 6) North CUAPV (to keep #1 RC North running)
- 7) North PK/Wyssmont
- 8) #2 MED/RC
- 9) #3 MED/RC/CTO
- 10) South Precip/APV (PPT is low on feed)
- 11) Horne Machine
- 12) Harrop Kiln
- 13) South PK
- 14) #5 RC (this is going to be elevated in the coming weeks if we cannot get the unit to stay running)
- 15) Reduction Towers/Screening
- 16) PR2 103 GP
- 17) Kneader
- 18) PR2 Cu-0864 T

- 19) PR2 AI-3915 T
- 20) Screening 103 GP TK #4 Screen